

Mounting System Strapping Techniques



Model # SP-3000/SP-6000/SP-7550/SP-8500

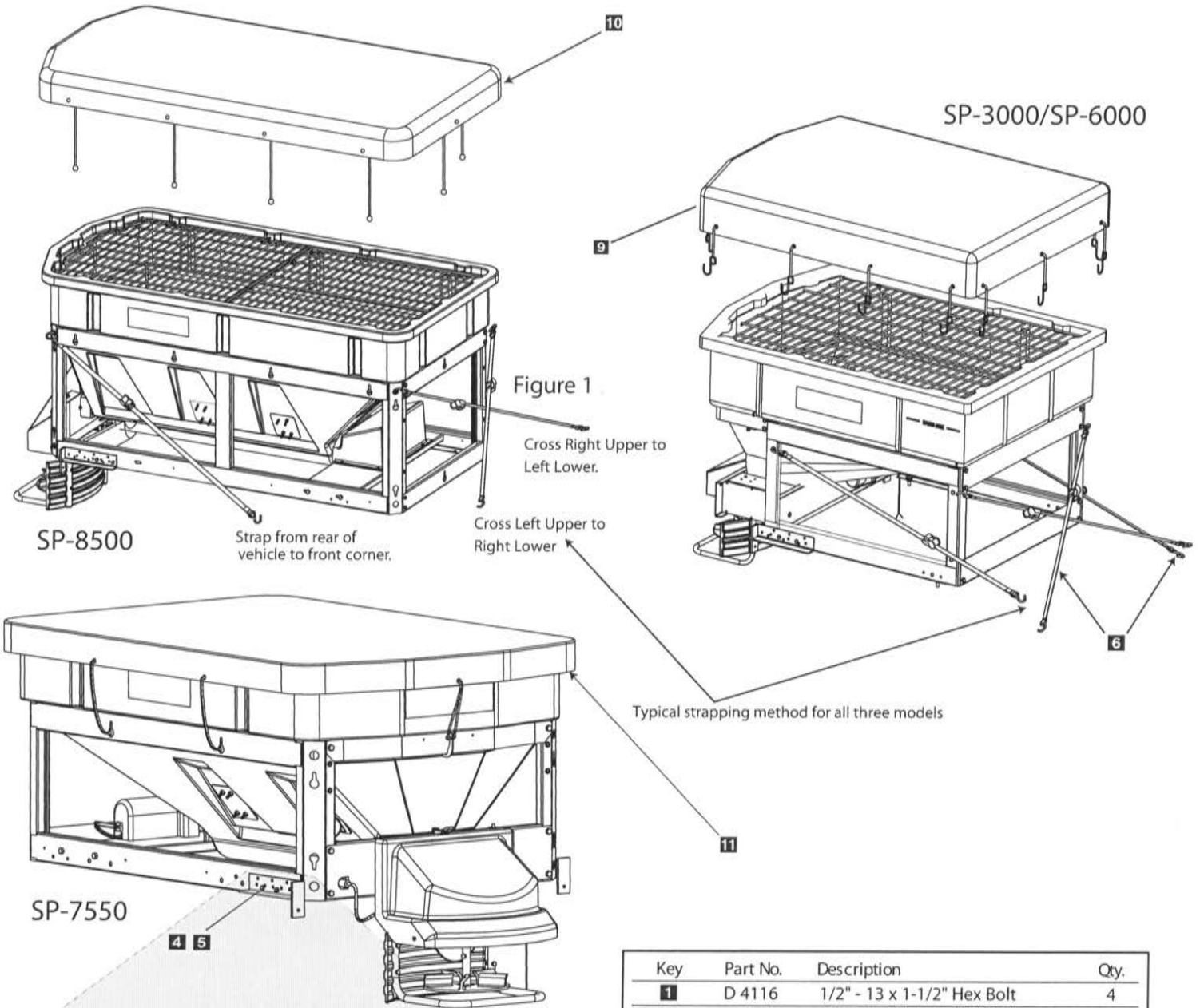
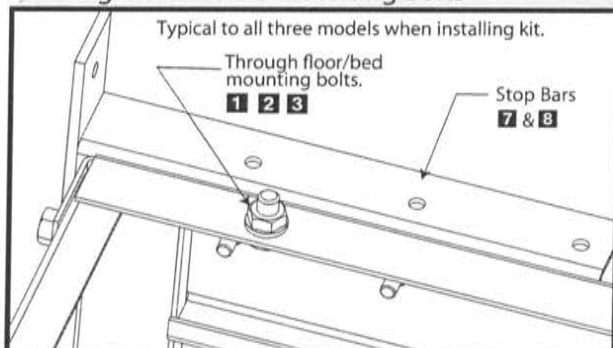


Figure 2: Frame Mounting Bolts



Key	Part No.	Description	Qty.
1	D 4116	1/2" - 13 x 1-1/2" Hex Bolt	4
2	D 4119	1/2" Flat Washer	4
3	D 4120	1/2" Lock Nut	4
4	D 4121	3/8 - 16 x 1" Hex Bolt	4
5	D 4124	3/8" Lock Nut	4
6	D 6503	Vee Pro Ratchet Strap	4
7	D 6536	Adj. Stop Bracket RT (all)	1
8	D 6537	Adj. Stop Bracket LT (all)	1
9	D 6499	Vee Pro 3000 Tarp	1
	D 6510	Vee Pro 6000 Tarp	1
10	D 6855	8500 tarp	1
11	D 5511	7550 tarp	1
12	D 6522	Bungie Straps (13 Per Pkg)	1

Mounting System Instructions



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NOTE: Pay special attention when drilling or clamping dissimilar metals to aluminum bodies. Galvanic corrosion can occur if not handled properly. Contact vehicle manufacturer for recommended practices.

- Step 1: Remove tailgate from pickup bed.
- Step 2: Load spreader onto truck bed and mount spinner assembly.
- Step 3: Slide spreader forward until deflector/chute assembly makes contact with vehicle. Then, slide spreader back approx. 1" to allow proper clearance.
- Step 4: Install stop bars using supplied hole patterns (see Fig.2). To achieve the best position, you may need to drill additional holes in bracket in order to properly position spreader.
- Step 5: Now that the spreader is positioned front to back, you will now center it left to right. Looking at the inside front and rear corner of the lower frame area, you will notice (4) holes in the bottom of the frame. Using a paint pen or similar marking device, mark hole locations.
- Step 6: Before drilling holes, look beneath the approximate area where each hole will be located. Make sure there are no vehicle components that will be in the path of the drill before doing this step. If there are interferences, you can relocate holes, making sure there are at least two forward and two rearward of the front to back centerline.
- Step 7: Install and tighten all (4) bolts.
- Step 8: Install ratchet straps (see Vee Pro 3000/6000 Mounting System: Strapping Techniques). It is very important for everyone's safety this strapping method be used as the standard mounting procedure.
(Do not use ratchet straps exclusively.)
- Step 9: Install ratchet straps (see V-Maxx 8500 Mounting System: Strapping Techniques). It is very important for everyone's safety this strapping method be used as the standard mounting procedure. **(Do not use ratchet straps exclusively.)**
- Step 10: Connect the spreader power cord to vehicle main power plug mounted at rear of vehicle (see Electrical Installation).
- Step 11: Connect Center High Mount Stop Lamp (CHMSL) cord from the spreader to mating half attached to vehicle (see Electrical Installation).