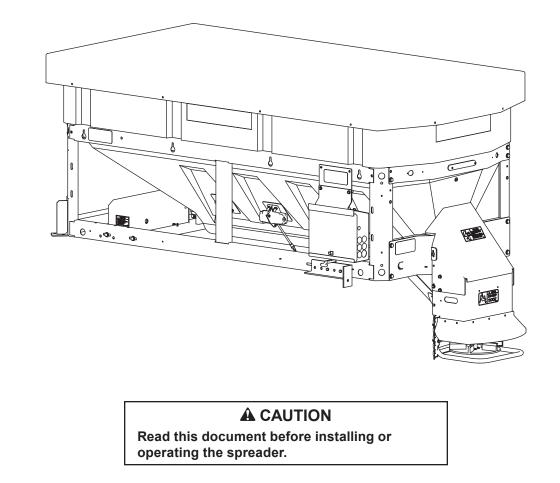
July 15, 2018 Lit. No. 70466, Rev. 03



V-Maxx[™] G2 Hopper Spreader

VX-3200

Installation Instructions



SAFETY DEFINITIONS

A WARNING

Indicates a potentially hazardous situation that, if not avoided, could result in death or serious personal injury.

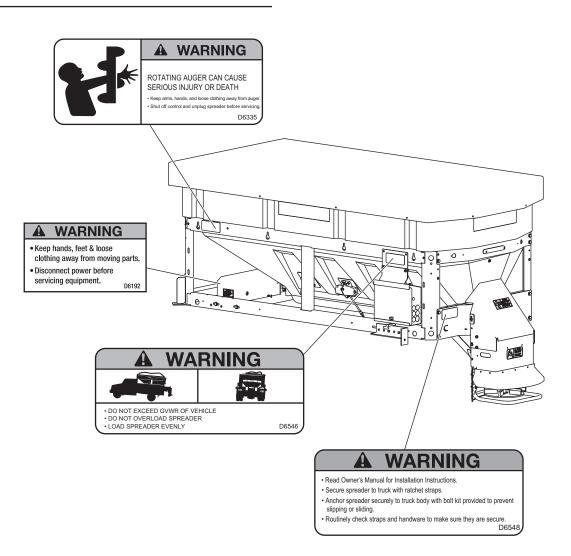
Indicates a potentially hazardous situation that, if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

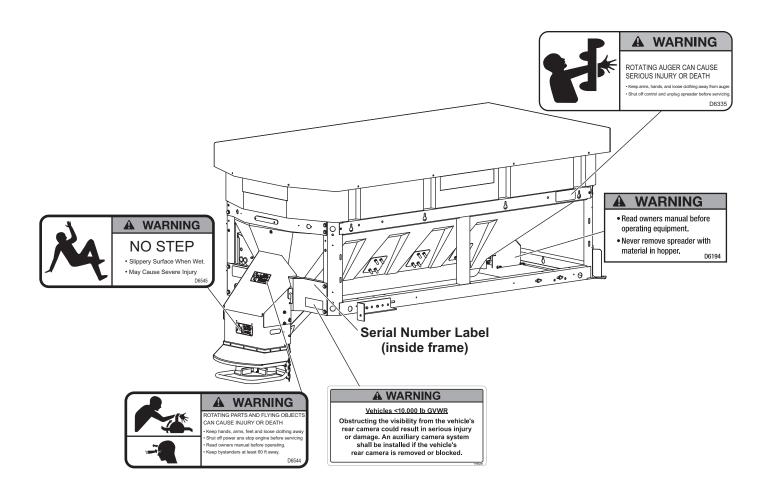
NOTE: Indicates a situation or action that can lead to damage to your spreader and vehicle or other property. Other useful information can also be described.

WARNING/CAUTION LABELS

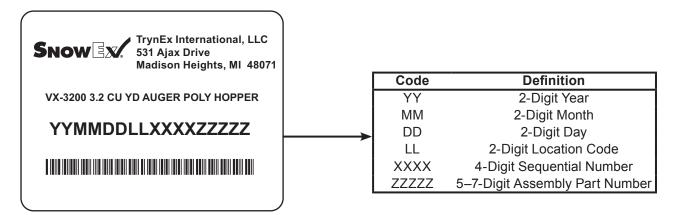
Become familiar with the warning and caution labels on the spreader.

NOTE: If labels are missing or cannot be read, see your sales outlet.





SERIAL NUMBER LABEL



SAFETY PRECAUTIONS

Improper installation and operation could cause personal injury and/or equipment and property damage. Read and understand labels and the Owner's Manual before installing, operating, or making adjustments.

A WARNING

- Driver to keep bystanders minimum of 25 feet away from operating spreader.
- Before working with the spreader, secure all loose-fitting clothing and unrestrained hair.
- Before operating the spreader, verify that all safety guards are in place.
- · Before servicing the spreader, wait for auger and spinner to stop.
- Do not climb into or ride on spreader.

A WARNING

Overloading could result in an accident or damage. Do not exceed GVWR or GAWR ratings as found on the driver-side door cornerpost of the vehicle. See Loading section to determine

maximum volumes of spreading material.

A WARNING

Do not install the control for this product in the deployment path of an air bag. Refer to vehicle manufacturer's manual for air bag deployment area(s).

A WARNING

Vehicles <10,000 lb GVWR: Obstructing the visibility from the vehicle's rear camera could result in serious injury or damage. An auxiliary camera system shall be installed if the vehicle's rear camera is removed or blocked.

A CAUTION

If rear directional, CHMSL light, or brake stoplights are obstructed by the spreader, the lights shall be relocated, or auxiliary directional or brake stoplights shall be installed.

A CAUTION

During the hopper spreader installation we recommend the addition of an OSHA compliant Backup Alarm. This alarm is required for OSHA governed employers.

- Do not operate a spreader in need of maintenance.
- Before operating the spreader, reassemble any parts or hardware removed for cleaning or adjusting.
- · Before operating the spreader, remove materials such as cleaning rags, brushes, and hand tools from the spreader.
- Before operating the spreader, read the engine owner's manual, if so equipped.
- While operating the spreader, use auxiliary warning lights, except when prohibited by law.
- · Tighten all fasteners according to the Torque Chart. Refer to Torque Chart for the recommended torque values.

Disconnect electric and/or hydraulic power and tag out if required before servicing or performing maintenance.

A CAUTION

DO NOT leave unused material in hopper. Material can freeze or solidify, causing unit to not work properly. Empty and clean after each use.

NOTE: Lubricate grease fittings after each use. Use a good quality multipurpose grease.

FUSES

The electrical system contains several automotive-style fuses. If a problem should occur and fuse replacement is necessary, the replacement fuse must be of the same type and amperage rating as the original. Installing a fuse with a higher rating can damage the system and could start a fire. Fuse Replacement is located in the Maintenance section; ratings and locations are shown in the Vehicle Harness Diagram in the Electrical Components section of this document.

PERSONAL SAFETY

- Remove ignition key and put the vehicle in PARK or in gear to prevent others from starting the vehicle during installation or service.
- Wear only snug-fitting clothing while working on your vehicle or spreader.
- Do not wear jewelry or a necktie, and secure long hair.
- Wear safety goggles to protect your eyes from battery acid, gasoline, dirt, and dust.
- Avoid touching hot surfaces such as the engine, radiator, hoses, and exhaust pipes.
- Always have a fire extinguisher rated BC handy, for flammable liquids and electrical fires.

FIRE AND EXPLOSION

Gasoline is highly flammable and gasoline vapor is explosive. Never smoke while working on vehicle. Keep all open flames away from gasoline tank and lines. Wipe up any spilled gasoline immediately.

Be careful when using gasoline. Do not use gasoline to clean parts. Store only in approved containers away from sources of heat or flame.

CELL PHONES

A driver's first responsibility is the safe operation of the vehicle. The most important thing you can do to prevent a crash is to avoid distractions and pay attention to the road. Wait until it is safe to operate Mobile Communication Equipment such as cell phones, text messaging devices, pagers, or two-way radios.

VENTILATION

A WARNING

Vehicle exhaust contains lethal fumes. Breathing these fumes, even in low concentrations, can cause death. Never operate a vehicle in an enclosed area without venting exhaust to the outside.

BATTERY SAFETY

A CAUTION

Batteries normally produce explosive gases which can cause personal injury. Therefore, do not allow flames, sparks, or lit tobacco to come near the battery. When charging or working near a battery, always cover your face and protect your eyes, and also provide ventilation.

- Batteries contain sulfuric acid, which burns skin, eyes, and clothing.
- Disconnect the battery before removing or replacing any electrical components.

NOISE

Airborne noise emission during use is below 70 dB(A) for the spreader operator.

VIBRATION

Operating spreader vibration does not exceed 2.5 m/s² to the hand-arm or 0.5 m/s² to the whole body.

TORQUE CHART

Read instructions before assembling. Fasteners should be finger tight until instructed to tighten according to torque chart. Use standard methods and practices when attaching spreader, including proper personal protective safety equipment.

Recommended Fastener Torque Chart										
Inch Fasteners Grade 5 and Grade 8										
Size	Torque (ft-lb)			Torque (ft-lb)						
	Grade 5	Grade 8	Size	Grade 5						
1/4-20	8.4	11.9	9/16-12	109	154					
1/4-28	9.7	13.7	9/16-18	121	171					
5/16-18	17.4	24.6	5/8-11	150	212					
5/16-24	19.2	27.3	5/8-18	170	240					
3/8-16	30.8	43.6	3/4-10	269	376					
3/8-24	35.0	49.4	3/4-16	297	420					
7/16-14	49.4	69.8	7/8-9	429	606					
7/16-20	55.2	77.9	7/8-14	474	669					
1/2-13	75.3	106.4	1-8	644	909					
1/2-20	85.0	120.0	1-12	704	995					
Metric Fasteners Class 8.8 and 10.9										
	Torque (ft-lb)			Torque (ft-lb)						
Size	Class 8.8	Class 10.9	Size	Class 8.8	Class 10.9					
M6 x 1.00	7.7	11.1	M20 x 2.50	325	450					
M8 x 1.25	19.5	26.9	M22 x 2.50	428	613					
M10 x 1.50	38.5	53.3	M24 x 3.00	562	778					
M12 x 1.75	67	93	M27 x 3.00	796	1139					
M14 x 2.00	107	148	M30 x 3.50	1117	1545					
M16 x 2.00	167	231	M33 x 3.50	1468	2101					
M18 x 2.50	222	318	M36 x 4.00	1952	2701					
These torque values apply to fasteners except those noted in the instructions.										

These Installation Instructions cover vehicles that have been recommended for carrying the hopper spreader. Please see your local dealer for proper vehicle applications.

CERTIFICATION

A WARNING

New untitled vehicle installation of a spreader requires National Highway Traffic Safety Administration altered vehicle certification labeling. Installer to verify that struck load of snow or ice control material does not exceed GVWR or GAWR rating label and complies with FMVSS.

A WARNING

Overloading could result in an accident or damage. Do not exceed GVWR or GAWR as found on the driver-side cornerpost of vehicle.

A CAUTION

Never use wet materials or materials with foreign debris with any of these spreaders. These units are designed to handle dry, clean, free-flowing material.



Read and adhere to manufacturer's ice-control material package labeling, including Material Safety Data Sheet requirements.

SPREADER SPECIFICATIONS

MATERIAL WEIGHTS

	Density				
Material	(lb/ft ³)	(lb/yd³)	(kg/m³)		
Salt	80	2160	1282		
Sand	100	2700	1602		

Material densities are approximate and are based on dry, loose material. It is the responsibility of the operator to know the weight of the material to be spread and the vehicle carrying capacity.

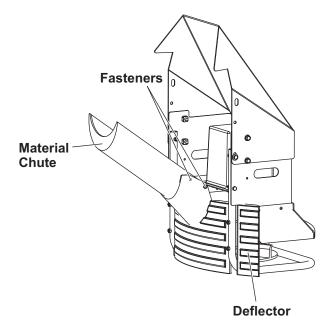
Hopper Model	Overall Length (in)	Bed Length (in)	Empty Weight (Ib)	Overall Width (in)	Bed Height (in)	Capacity Struck (yd³)
VX-3200	108	100	939	54	43	3.2

NOTE: Periodically throughout the snow and ice control season, verify that mounting devices are secure.

Remove the pallet, top screen, parts boxes, and spinner assembly.

ASSEMBLE SPINNER COMPONENTS

1. Attach the material chute to the deflector using the fasteners supplied in the bolt kit.

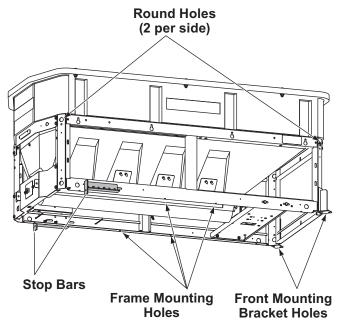


INSTALL HOPPER IN VEHICLE BED

1. Remove the vehicle tailgate or rear racks.

Before lifting, verify that the hopper is empty of material. The lifting device must be able to support the spreader's weight as shown in the spreader specifications table.

2. Use slings or chains to lift the spreader by the four large round holes on the top of the diagonal corner rails. Move the spreader into the vehicle bed, allowing room for the spinner assembly to be installed.

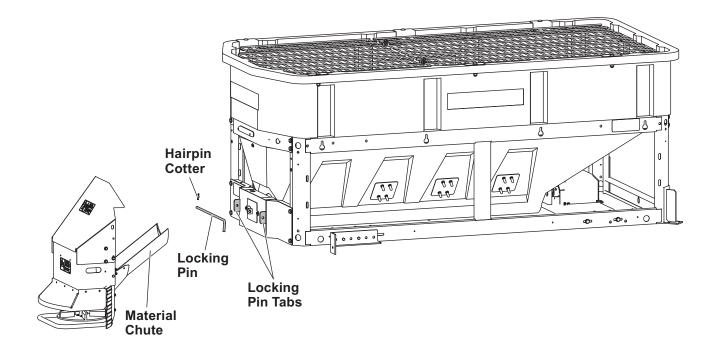


INSTALL SPINNER ASSEMBLY TO HOPPER

- 1. Remove the 1/4" x 20" locking pin and hairpin cotter.
- 2. Move the spinner assembly upward into position and set the support tabs on the rear frame.

IMPORTANT: When installing the spinner assembly on the spreader, make sure that the material chute fits under the trough of the hopper.

- 3. Install the locking pin through the spinner assembly and the locking pin tabs on the spreader frame.
- 4. Connect the spinner motor plug to the spinner harness plug on the rear of the electrical control box.



INSTALL MOUNTING HARDWARE

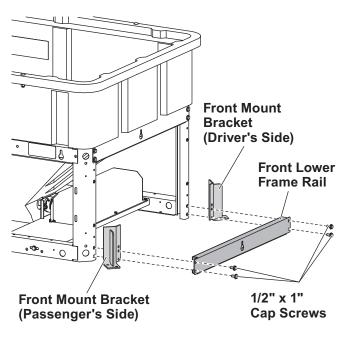
1. Position the spreader so that the material chute on the spinner assembly is approximately 1" away from the rear of the vehicle. Center the hopper on the vehicle bed from side to side.

Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

 Position the rear stop bars against the sides of the spreader frame and the rear edge of the vehicle bed. The spreader may be moved slightly rearward to align with the mount bar holes, or new holes may be drilled if necessary. Attach the stop bars to the spreader using 3/8" x 1" cap screws and 3/8" locknuts, two per side.

NOTE: Pay special attention when drilling or clamping dissimilar metals to aluminum bodies. Galvanic corrosion can occur if not handled properly. Contact vehicle manufacturer for recommended attachment practices.

3. Remove the front lower frame rail. Position the front mount brackets against the corner posts and re-assemble the front lower frame rail over the mount brackets.



Spreader shall be bolted to vehicle frame. Do not rely on the tie-down chains or straps alone to hold spreader in vehicle.

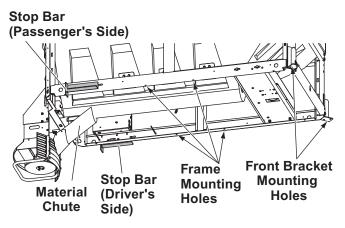
A CAUTION

Before drilling holes, check to be sure that no vehicle wiring or other components could be damaged.

- Using the mounting holes in the spreader side rails and front mount brackets as a template, mark mounting hole positions on the vehicle bed. Drill 9/16" holes for the frame bolts.
- Secure the spreader to the vehicle bed using eight 1/2" cap screws, 1/2" flat washers, and 1/2" locknuts on the bottom.

NOTE: If the mounting holes are not directly over the vehicle box supports, the vehicle bed must be braced to the frame to prevent buckling or deforming the vehicle bed.

6. Reinstall the top screen.



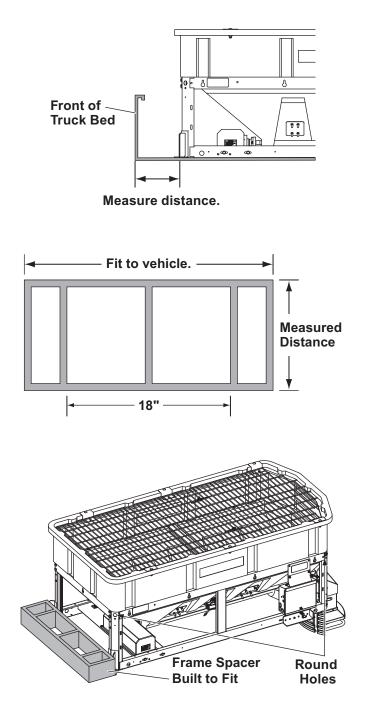
Construct Sill Spacer

Measure the distance from the front end of the hopper sill to the front of the vehicle bed and make a spacer from $2" \times 8"$ lumber to fit that area.

Failure to install this spacer could result in damage to the spreader.

Install Tie-Down Ratchet Straps

Install ratchet straps from the large round holes on the top of the diagonal corner rails of the spreader frame diagonally outward to the vehicle frame.



WIRING INSTRUCTIONS

Spreaders are shipped from the factory with the spreader harness wired to the motor and spreader module.

To properly wire the hopper spreader, follow this recommended installation sequence:

- Install the vehicle battery cable and control harness included with the spreader, following the steps given below.
- 2. Install the cab control as described under "Cab Control Installation."

NOTE: Use dielectric grease on all electrical connections.

Vehicle Battery Cable Installation

- 1. Before beginning this installation, remove the battery cables from the vehicle battery.
- 2. Using the 1/4" x 3/4" cap screws, 1/4" flat washers, and 1/4" locknuts, mount the fuse holder near the vehicle battery so that the 22" battery cable can be installed from the POSITIVE (+) battery terminal to the fuse holder. Install the fuse into the fuse holder and hand tighten the nuts.
- 3. Attach one end of the 22" battery cable to the fuse holder so that the ring terminal is on top of the fuse; replace the lock washer and nut.
- 4. Lay out a path for routing the vehicle battery cable from the rear of the vehicle bed to the vehicle battery. Make sure that the path avoids any hot, sharp, or moving parts of the vehicle. Routing will vary from vehicle to vehicle.
- 5. Route the vehicle battery cable as laid out in Step 4.
- 6. Using cable ties, secure the battery cable to the vehicle. Verify that the harness cannot drop onto the road when it is disconnected from the spreader.
- 7. Attach the vehicle battery cable red wire to the other fuse holder stud so that the ring terminal is on top of the fuse; replace the lock washer and nut.
- 8. Torque the fuse holder nuts to 106–159 in-lb and snap the fuse holder cover into place.
- 9. Attach the other end of the 22" battery cable to the POSITIVE (+) battery post.
- 10. Attach the vehicle battery cable black wire to the NEGATIVE (–) battery terminal.

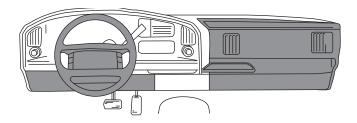
Vehicle Control Harness Installation

- 1. Plug the vehicle harness into the spreader harness.
- 2. Lay out a path for routing the vehicle control harness from its attachment point on the vehicle battery cable into the cab of the vehicle. Make sure that the path avoids any hot, sharp, or moving parts of the vehicle. Routing will vary from vehicle to vehicle.
- Choose a cab control mounting location that can be reached by the harness. The location must be within easy reach of the vehicle operator without restricting access to vehicle controls or instrumentation.

Do not mount the control in areas prohibited by the vehicle manufacturer for reasons of crashworthiness. See the vehicle's body builder's book, owner's manual, or service manual for details. The shaded portions in the illustration below show the most commonly restricted areas.

A CAUTION

Do not alter, modify, or install additional components in shaded areas shown below. Failure to comply may interfere with airbag deployment or cause injury to operator in an accident.



A CAUTION

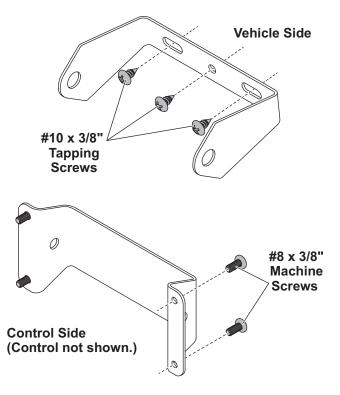
Before drilling any holes, check both sides of the material for any wires, fuel lines, fuel tanks, etc., that may be damaged by drilling.

4. Drill a 5/8" hole in the fire wall so that the vehicle control harness can reach the desired cab control location.

- 5. Insert a rubber grommet into the hole.
- 6. Route the harness as laid out in Step 2.
- 7. Secure the vehicle control harness to the vehicle.
- 8. Attach the red wire to a switched accessory circuit.

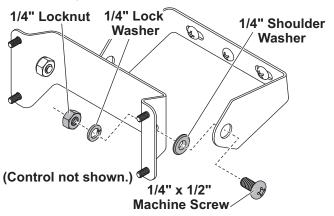
Cab Control Installation

- 1. Confirm that the chosen cab control mounting position will not interfere with other equipment or allow unintentional starting of the spreader.
- 2. Install the vehicle side of the mounting bracket using three #10 x 3/8" Phillips head tapping screws.



3. Install the control side of the bracket to the control using four #8 x 3/8" Phillips head machine screws.

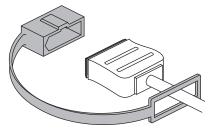
 Install the control side of the bracket to the vehicle side using 1/4" x 1/2" Phillips head machine screws, 1/4" nylon shoulder washers, 1/4" lock washers, and 1/4" locknuts.



5. Plug the vehicle control harness into the cab control.

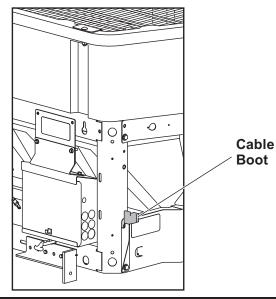
Harness Plug Cover

Install the supplied harness plug cover by slipping the loop end of the cover over the harness plug.



Spreader Cable Boot

Install the cable boot onto the bracket.



CENTER HIGH-MOUNTED STOPLIGHT (CHMSL)

An LED center high-mounted stoplight is standard equipment on all V-Maxx[™] hopper spreaders.

The orange wire from the spreader vehicle harness is for the CHMSL. Splice the orange wire into an existing CHMSL circuit wire tap. Location of the tap varies according to specific vehicle model, and may be located either in the cab or in the rear of the vehicle.

Always use the tap provided by the OEM.

DO NOT splice the orange wire into the wire coming off the stoplight switch by the brake pedal. Splicing at the stoplight switch may affect transmission shifting, cruise control, or other vehicle functions.

For vehicles with a tap along the frame rail or at the rear cross member:

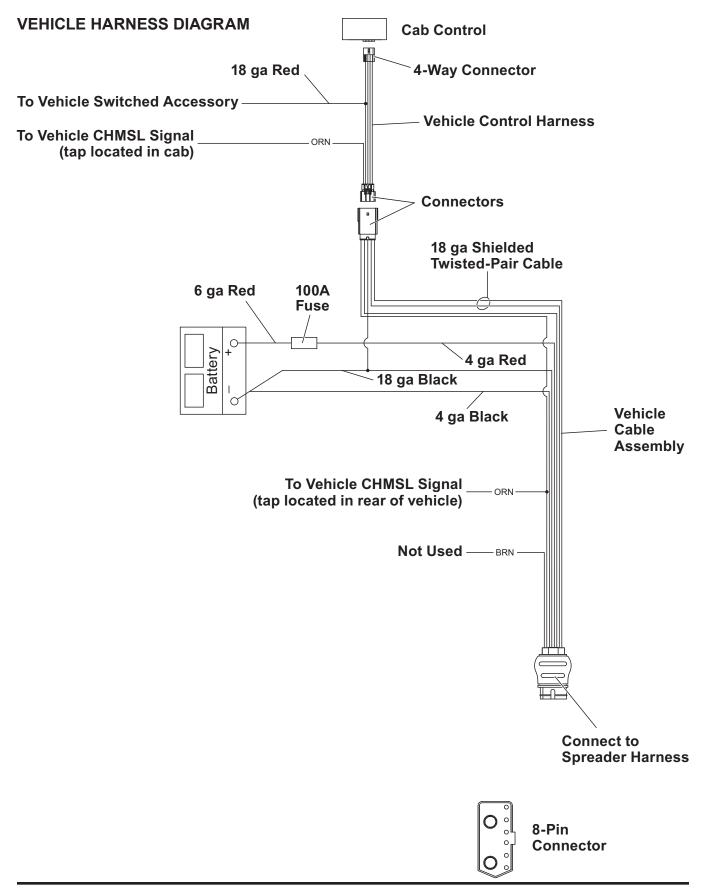
- 1. Cut the tape holding the orange wire where it exits the convoluted tubing.
- Pull out the orange wire to the location where the vehicle CHMSL tap is located. Cut a small V notch in the tubing for the wire to exit. Pull the wire through the V notch and tape the tubing on each side of the exit point.
- 3. Trim any excess length from the orange wire and splice into the vehicle tap.

Coil and cable-tie the brown wire away from any hot, sharp, or moving parts.

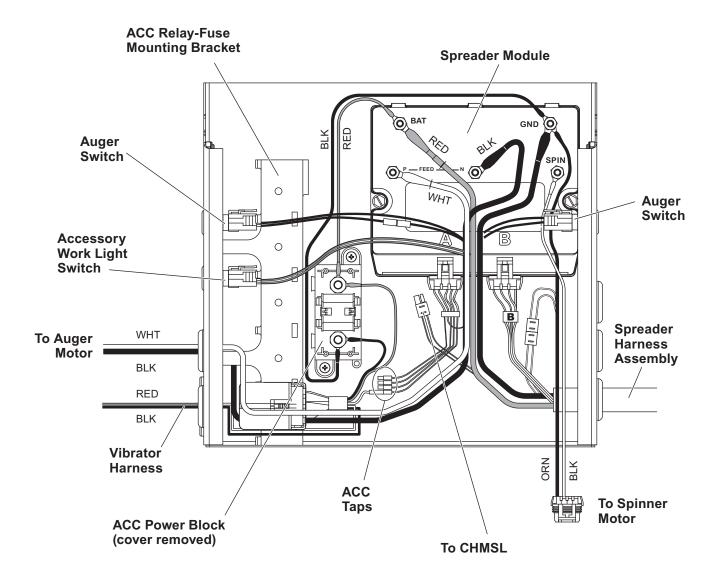
ACCESSORY LED WORK LIGHT

To install the accessory LED work light, follow the instructions included with the kit.

ELECTRICAL COMPONENTS



ELECTRICAL CONTROL BOX SCHEMATIC



FINAL CHECKLIST

- □ Verify that the auger and spinner turn freely.
- ☐ Verify that dielectric grease is applied to all electrical connections.
- □ Verify that wire harnesses and battery cables are properly secured away from hot or moving parts.
- □ Verify that the vehicle battery cable has sufficient ground clearance when the spreader is removed from the vehicle.



TrynEx International 531 Ajax Drive Madison Heights, MI 48071-2429 www.snowexproducts.com

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