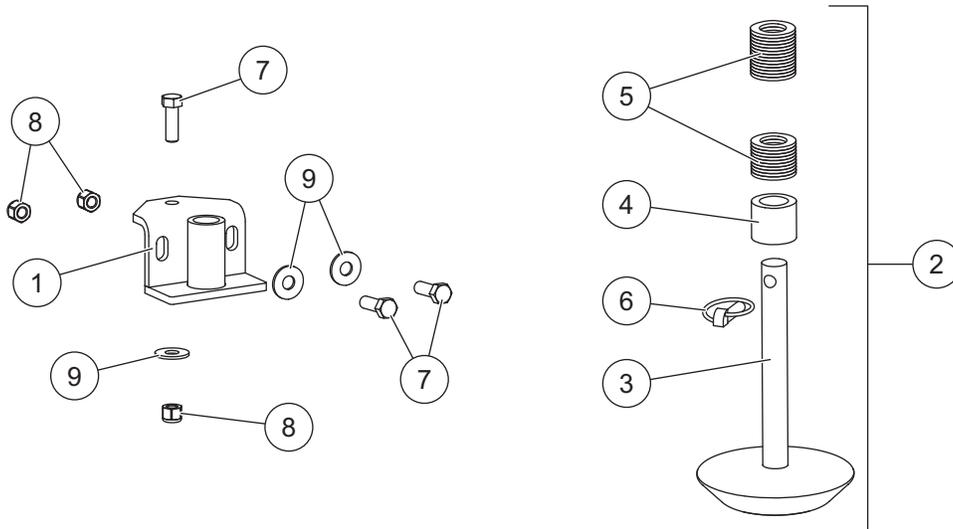


# Shoe Assembly Kits

## PARTS LIST



79238 / 84506-1 Shoe Assembly Kits							
Item	Part	Qty	Description	Item	Part	Qty	Description
1	84736	2	Attachment Bracket	4	60045	2	Spacer
2	42301	2	Disc Shoe Assembly	5	91192	48	Round Flat Washer, Special
ns	79220	2	High Wear Disc Shoe Assembly	6	93010	2	7/16 x 1-3/4 Linchpin
3	60217	2	Disc Shoe	ns	84732	1	Bolt Bag
ns	76810	2	High Wear Disc Shoe				
84732 Bolt Bag							
7		6	1/2-13 x 1-1/2 Hex Cap Screw G5	9		6	1/2 Flat Washer, Wide
8		6	1/2-13 Hex Locknut GB				
ns = not shown				G = Grade			

### ⚠ WARNING

Do not exceed GVWR or GAWR, including blade and ballast. The rating label is found on the driver-side vehicle door cornerpost.

### ⚠ CAUTION

Read this document before installing the shoe assembly kit.

### ⚠ CAUTION

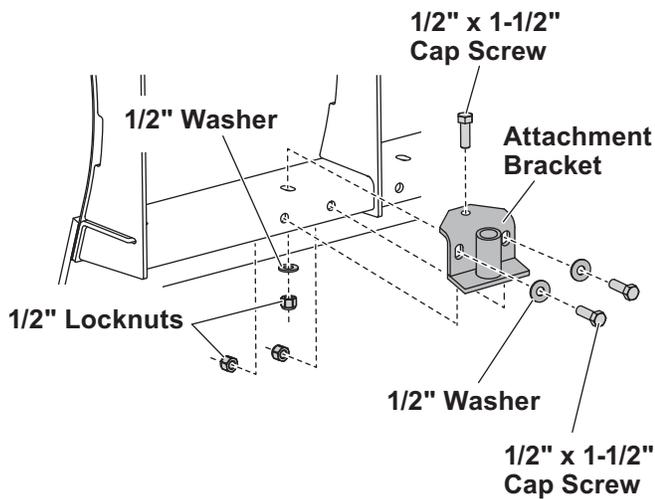
Use standard methods and practices when attaching snowplow and installing accessories, including proper personal protective safety equipment.

### ⚠ CAUTION

See your sales outlet/website for specific vehicle application recommendations before installation. The online selection system has specific vehicle and snowplow requirements.

## INSTALLATION INSTRUCTIONS

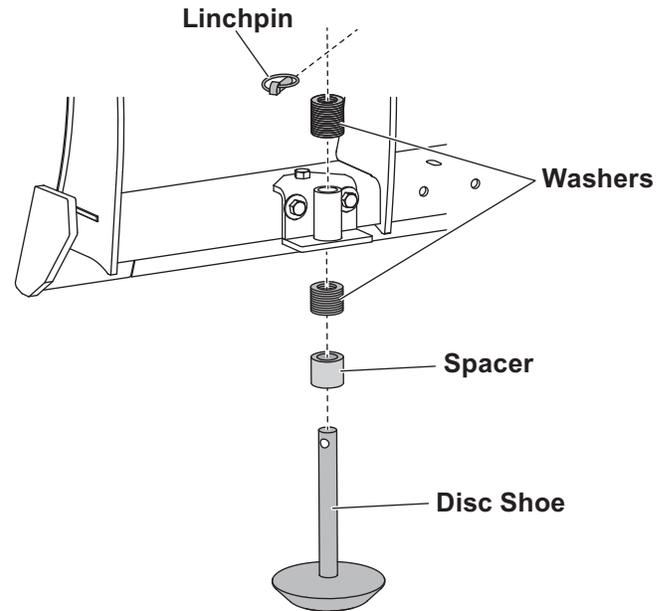
1. Park the vehicle on a smooth, level, hard surface, such as concrete. Raise the blade, then turn the control OFF.
2. From the front of the blade assembly, place jack stands under the blade.
3. Turn the control ON and lower the blade so the blade rests securely on the jack stands. Turn the control OFF. Turn the vehicle ignition to the "OFF" position and remove the key.
4. Position the attachment bracket to the blade base channel as shown. Align the holes in the attachment bracket with the holes in the base channel.



5. Loosely assemble each attachment bracket with two 1/2" x 1-1/2" cap screws, 1/2" washers, and 1/2" locknuts through the back of the bracket and base channel, and one 1/2" x 1-1/2" cap screw, 1/2" washer, and 1/2" locknut through the top hole in the bracket and base channel. Torque fasteners to 75 ft-lb.

## DISC SHOE ADJUSTMENT

1. Insert the shoe stem into the attachment bracket and adjust the shoe to desired height by adding/removing washers. Secure the disc shoe with a 7/16" x 1-3/4" linchpin.



2. Repeat for opposite the side.
3. Turn the vehicle ignition and snowplow control ON. Raise the blade slightly. Turn the control OFF and remove the jack stands.
4. Stand 8 feet clear of the blade, turn the control ON, and lower the blade to the ground.

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The company reserves the right under its product improvement policy to change construction or design details and furnish equipment when so altered without reference to illustrations or specifications used. This equipment manufacturer or the vehicle manufacturer may require or recommend optional equipment for snow removal. Do not exceed vehicle ratings with a snowplow. The company offers a limited warranty for all snowplows and accessories. See separately printed page for this important information.

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